

There are three types of engineers:-

- **Table Engineers** who spend all of their time in meetings arguing about problems on the shop-floor.
- **Catalog engineers** who scour the latest catalogs for new equipments to solve the problems
- **NYET Engineers**, who vote against almost every improvement suggestions.

..Shigeo Shingo



Inventor of the SMED and Poka-Yoke System and key developer of Toyota Production System