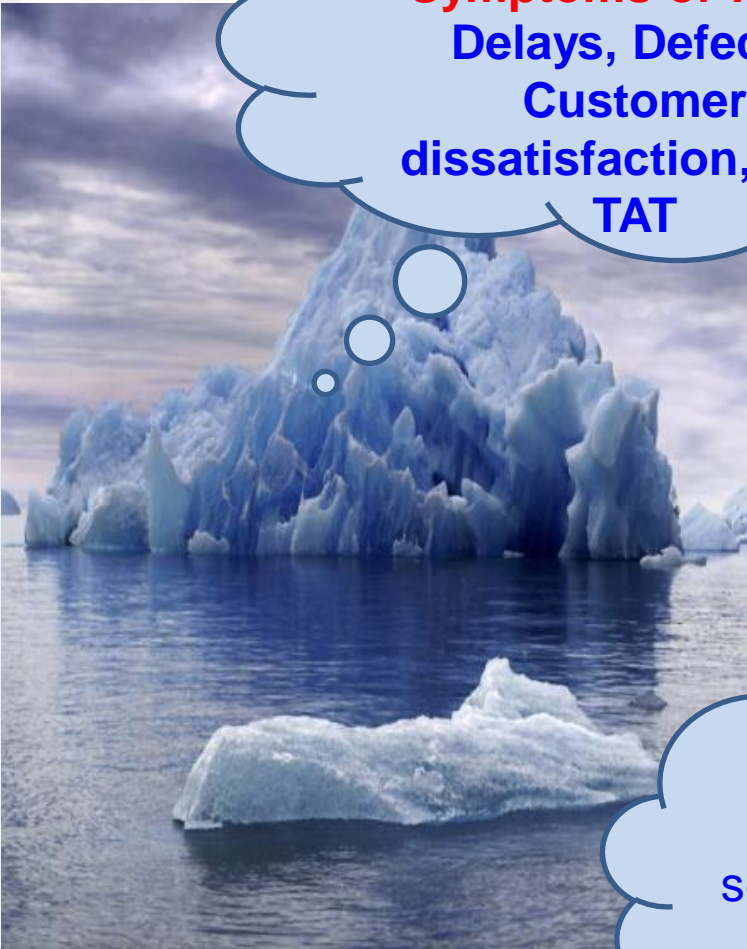


My Work Minus Waste = I work SMARTER



Tip of the Iceberg
Symptoms of waste
Delays, Defects,
Customer
dissatisfaction, High
TAT



Hidden Wastes

- Over production
- Inventory
- Waiting
- Over Processing
- Transportation
- Unnecessary motion
- Not right first time
- Unutilized Human Potential

Need Special
eyes to
see/comprehend
WASTE